

PINEAPPLE JUICE SPECIFICATION

Sr.No.	Test Parameter	Specifications
1	Physico-Chemical	
1.1	Refractometric Brix @ 20°C	11.0-13.0°
1.2	Acidity (As % Anhydrous Citric Acid)	0.45-0.70
1.3	pH	<4.0
1.4	Consistency/30sec(Bostwick)@20°C	23+
1.5	Specks-Black/10gms	Nil
1.6	Specks-Brown/10gms	<5
1.7	Pulp Percentage	10-15%
2	Microbiological	
2.1	Total Plate Count (cfu/gm)	<10
2.2	Yeast & Mould Count (cfu/gm)	<10
2.3	Coliform /gm	Absent
2.4	E.Coli	Absent
3	Organoleptic	
3.1	Colour	Yellow
3.2	Flavour	Ripe PineApple Flavour
3.3	Taste	Wholesome and characteristic
3.4	Appearance	Homogenous and free flowing
3.5	Packing Condition	Aseptic Bag In MS Drum
3.6	Packing Size	215 kg

